

ANCHORAGE DESIGN



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Education

2006–2010 – Brno University of Technology, bachelor

- 2010–2013 BUT, master (Structures and Traffic Constructions)
- 2011–2012 Technical university in Denmark, ERASMUS
- 2013–2018 BUT, Ph.D. (Strengthening of steel columns under load)

Experience

2013–now – Brno University of Technology, Research assistant 2017–now – IDEA StatiCa, Product Development Engineer







Contents

- Concrete in bearing
- Anchors
 - Loaded in tension
 - Loaded in shear
- Stand-off anchors
- Shear transfer
 - Friction
 - Anchors
 - Shear lug





Concrete in bearing



Concrete in bearing

- Codes:
 - EN 1993-1-8 Cl. 6.2.5
 - EN 1992-1-1 Cl. 6.7

Equivalent T-stub in compression

$$c = t \sqrt{\frac{f_{\rm y}}{3f_{\rm jd}\gamma_{\rm M0}}}$$



Concrete in bearing

$$f_{jd} = \frac{F_{Rdu}}{A_{eff}}$$
$$\beta_j = 2/3$$
$$k_j = \sqrt{\frac{A_{c1}}{A_{eff}}} \le 3.0$$
$$f_{jd} = \beta_j k_j f_{cd}$$
$$N_{c,Rd} = f_{jd} A_{eff}$$



Concrete in bearing – EN



https://resources.ideastatica.com/Content/02_Steel/Verifications/EN/Concrete%20in%20compression/Concrete%20in%20compression.htm

Interaction diagram major axis



Interaction diagram



Concrete in bearing – EN



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Interaction diagram



$$N_{\rm c,Rd} = A_{\rm eff} f_{\rm jd}$$

$$M_{\rm Rd} = A_{\rm eff} f_{\rm jd} r_{\rm c} + F_{\rm b,Rd} r_{\rm b}$$

Assumption: Concrete is fully utilized Anchors are fully utilized Axis is in the middle (wrong)









- Concrete Capacity Method (prof. Eligehausen)
- Same checks all over the world
- Newer code → more advanced
- ETAG \rightarrow EN 1992-4 in 11/2018



- EN 1992-4 assumes RIGID base plate
- EN 1993-1-8 assumes PLASTIC b. p.



- Single anchor
 - Steel failure in tension
 - Steel failure in shear
 - Pull-out failure
 - Combined pullout and concrete failure of bonded anchors
 - Concrete splitting failure
- Group of anchors
 - Concrete cone failure
 - Concrete blow-out failure
 - Concrete edge failure
 - Concrete pry-out failure
- Combined tension and shear



Checks ANCHORS Tension



- d) combined pull-out and concrete failure of bonded fasteners
- e) concrete splitting failure

Key

a)

b)

c)

f) concrete blow-out failure

Checks – ANCHORS – Shear





a)

c)

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Кеу

d)

- a) steel failure without lever arm
- b) steel failure with lever arm
- c) concrete pry-out failure
- d) concrete edge failure

Base plate:

- Single anchor
 - Bolts in bearing shear
 - Punching shear (EN only) tension



Concrete failures
 are brittle





Checks ANCHORS Tension



- d) combined pull-out and concrete failure of bonded fasteners
- e) concrete splitting failure

Key

a)

b)

c)

f) concrete blow-out failure

Rigid base plate assumption

- Rigid base plate
 - assumption is not correct
 - easy to calculate tensile forces in anchors, compression in concrete
 - in all anchorage codes
- Elasto-plastic base plate
 - in EN 1993-1-8, in CBFEM
 - generally is safer (higher forces in anchors)
 - Hilti Profis Engineering, IDEA StatiCa

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Profis Engineering



Steel failure in tension

EN 1992-4 – Table 7.1

$$N_{\text{Ed}} \leq N_{\text{Rd,s}} = \frac{N_{\text{Rk,s}}}{\gamma_{\text{Ms}}}$$
 $N_{\text{Rk,s}} = A_{\text{s}} \cdot f_{\text{ub}}$



a)

EN 1993-1-8 – Table 3.4

$$F_{t,Rd} = \frac{k_2 f_{ub} A_s}{\gamma_{M2}}$$
where $k_2 = 0,63$ for countersunk bolt, otherwise $k_2 = 0,9$.

EN 1993-1-8 – Cl. 3.6.1

For bolts with cut threads, such as anchor bolts or tie rods fabricated from round steel bars where the threads comply with EN 1090, the relevant values from Table 3.4 should be used. For bolts with cut threads where the threads do not comply with EN 1090 the relevant values from Table 3.4 should be multiplied by a factor of 0,85.

Concrete cone failure

EN 1992-4 – Table 7.1
$$N_{\rm Ed} \leq N_{\rm Rd,c} = \frac{N_{\rm Rk,c}}{\gamma_{\rm Mc}}$$

$$N_{\text{Rk,c}} = \underbrace{N_{\text{Rk,c}}^{0}}_{\text{Rk,c}} \cdot \frac{A_{\text{c,N}}}{A_{\text{c,N}}^{0}} \cdot \psi_{\text{s,N}} \cdot \psi_{\text{re,N}} \cdot \psi_{\text{ec,N}} \cdot \psi_{\text{M,N}}$$

$$N_{\rm Rk,c}^0 = k_1 \cdot \sqrt{f_{\rm ck}} \cdot h_{\rm ef}^{1,5}$$



b)

	Post-installed	Cast-in
Cracked	$k_{\rm cr,N} = 7,7$	$k_{\rm cr,N} = 8,9$
Uncracked	$k_{\rm ucr,N} = 11,0$	$k_{\rm ucr,N} = 12,7$

Geometry of upper surface



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Concrete edge proximity

$$N_{\text{Rk,c}} = N_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,N}}}{A_{\text{c,N}}^{0}} \psi_{\text{s,N}} \psi_{\text{re,N}} \cdot \psi_{\text{ec,N}} \cdot \psi_{\text{M,N}}$$

disturbance of the distribution of stresses in the concrete due to the proximity of an edge of the concrete member

$$\psi_{s,N} = 0,7+0,3 \cdot \frac{c}{c_{cr,N}} \le 1$$

$$c_{cr,N} = 1,5 h_{ef}$$

Shell spalling factor

$$N_{\rm Rk,c} = N_{\rm Rk,c}^{0} \cdot \frac{A_{\rm c,N}}{A_{\rm c,N}^{0}} \cdot \psi_{\rm s,N} \psi_{\rm re,N} \cdot \psi_{\rm ec,N} \cdot \psi_{\rm M,N}$$

The shell spalling factor applies when $h_{ef} < 100$ mm and accounts for the effect of dense reinforcement between which the fastener is installed:

$$\psi_{\rm re,N} = 0,5 + \frac{h_{\rm ef}}{200} \le 1$$

The factor $\psi_{\text{re,N}}$ may be taken as 1,0 in the following cases:

- a) reinforcement (any diameter) is present at a spacing \geq 150 mm, or
- b) reinforcement with a diameter of 10 mm or smaller is present at a spacing \ge 100 mm.

The conditions a) or b) shall be fulfilled for both directions in case of reinforcement in two directions.

Load eccentricity

$$N_{\text{Rk,c}} = N_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,N}}}{A_{\text{c,N}}^{0}} \cdot \psi_{\text{s,N}} \cdot \psi_{\text{re,N}} \psi_{\text{ec,N}} \cdot \psi_{\text{M,N}}$$
group effect when different tension loads are acting on the individual fasteners of a group
$$\psi_{\text{ec,N}} = \frac{1}{1 + 2 \cdot \left(e_{\text{N}} / s_{\text{cr,N}}\right)} \leq 1$$

Where there is an eccentricity in two directions, $\psi_{ec,N}$ shall be determined separately for each direction and the product of both factors shall be inserted in Formula (7.1).

Bending moment loading

$$N_{\rm Rk,c} = N_{\rm Rk,c}^{0} \cdot \frac{A_{\rm c,N}}{A_{\rm c,N}^{0}} \cdot \psi_{\rm s,N} \cdot \psi_{\rm re,N} \cdot \psi_{\rm ec,N} \psi_{\rm M,N}$$

effect of a compression force between fixture and concrete in cases of bending moments with or without axial force

$$\begin{split} \Psi_{M,N} &= 2 - \frac{z}{1,5 h_{ef}} \ge 1 \\ \Psi_{M,N} &= 1 \text{ for: } c < 1,5 h_{ef} \\ C_{Ed} / N_{Ed} < 0,8 \\ z / h_{ef} \ge 1,5 \end{split}$$



Edge of thin member

Longer anchor \rightarrow decrease in load resistance: Nonsense



Concrete cone failure

Checked as a group Very often governing resistance



b)



Pullout failure

EN 1992-4 – Table 7.1		
$N_{\rm Ed} \leq N_{\rm Rd,p} = \frac{N_{\rm Rk,p}}{\gamma_{\rm Mp}}$		
$N_{\rm Rk,p} = k_2 \cdot A_{\rm h} \cdot f_{\rm ck}$		
	Headed fastener	
Cracked	$k_2 = 7,5$	
Uncracked	$k_2 = 10,5$	

Other anchors – according to manufacturer Hooked anchors – not recommended

c)



Bonded anchors

Combined pull-out and concrete cone EN 1992-4 – Table 7.1 $N_{\rm Ed} \le N_{\rm Rd,p} = \frac{N_{\rm Rk,p}}{\gamma_{\rm Mp}}$ d) $N_{\rm Rk,p} = N_{\rm Rk,p}^{0} \cdot \frac{A_{\rm p,N}}{A_{\rm p,N}^{0}} \cdot \psi_{\rm g,Np} \cdot \psi_{\rm s,Np} \cdot \psi_{\rm re,N} \cdot \psi_{\rm ec,Np}$

Bond strength necessary, use software of the manufacturer

Concrete splitting failure

Post-installed mechanical anchors EN 1992-4 – Table 7.1 $N_{\rm Ed} \leq N_{\rm Rd,sp} = \frac{N_{\rm Rk,sp}}{\gamma_{\rm Msp}}$



e)

Edge distance necessary, use software of the manufacturer

Concrete blow-out failure





Proximity of a corner

$$N_{\rm Rk,cb} = N_{\rm Rk,cb}^{0} \cdot \frac{A_{\rm c,Nb}}{A_{\rm c,Nb}^{0}} \cdot \psi_{\rm s,Nb} \cdot \psi_{\rm g,Nb} \cdot \psi_{\rm ec,Nb}$$

disturbance of the distribution of stresses in the concrete due to the proximity of a corner of the concrete member

$$\psi_{s,Nb} = 0,7+0,3 \cdot \frac{c_2}{2c_1} \le 1$$

Number of anchors

$$N_{\text{Rk,cb}} = N_{\text{Rk,cb}}^{0} \cdot \frac{A_{\text{c,Nb}}}{A_{\text{c,Nb}}^{0}} \cdot \psi_{\text{s,Nb}} \cdot \psi_{\text{g,Nb}} \cdot \psi_{\text{ec,Nb}}$$

group effect of a number of fasteners *n* in a row parallel to the edge

$$\psi_{g,Nb} = \sqrt{n} + \left(1 - \sqrt{n}\right) \cdot \frac{s_2}{4c_1} \ge 1$$



a)





Load eccentricity

$$N_{\text{Rk,cb}} = N_{\text{Rk,cb}}^{0} \cdot \frac{A_{\text{c,Nb}}}{A_{\text{c,Nb}}^{0}} \cdot \psi_{\text{s,Nb}} \cdot \psi_{\text{g,Nb}} \cdot \psi_{\text{ec,Nb}}$$

different loads are acting on the individual fasteners of a group

$$\psi_{\rm ec,Nb} = \frac{1}{1 + 2 \cdot e_{\rm N} / (4c_1)}$$



100.0

Supplementary reinforcement

Reinforcement instead of concrete cone resistance

Steel failureAnchorage failure
$$N_{\rm Ed,re} \leq N_{\rm Rd,re} = \frac{N_{\rm Rk,re}}{\gamma_{\rm Ms,re}}$$
 $N_{\rm Ed,re} \leq N_{\rm Rd,a}$ $N_{\rm Rk,re} = \sum_{i=1}^{n_{\rm re}} A_{\rm s,re,i} \cdot f_{\rm yk,re}$ $N_{\rm Rd,a} = \sum_{i=1}^{n_{\rm re}} N_{\rm Rd,a,i}^{0}$

$$N_{\text{Rd,a}}^{0} = \frac{l_{1} \cdot \pi \cdot \phi \cdot f_{\text{bd}}}{\alpha_{1} \cdot \alpha_{2}} \leq A_{\text{s,re}} \cdot f_{\text{yk,re}} \cdot \frac{1}{\gamma_{\text{Ms,re}}}$$

Summary – ANCHORS – Tension



Checks – ANCHORS – Shear







c)



Кеу

d)

- a) steel failure without lever arm
- b) steel failure with lever arm
- c) concrete pry-out failure
- d) concrete edge failure

Load distribution in shear



d)

a)



27

30

30

33

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·V_{Fd}/2

b)

c)

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Dimensions in millimetres

> 30

d + 3 or

 $d_{nom} + 3$

Supplementary reinforcement

Several requirements to allow transfer shear forces by reinforcement instead by concrete edge resistance



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Without lever arm

EN 1992-4 – Table 7.2

$$V_{Ed} \leq V_{Rd,s} = \frac{V_{Rk,s}}{\gamma_{Ms}}$$
Standard anchor (threaded rod)

$$V_{Rk,s}^{0} = k_{6} \cdot A_{s} \cdot f_{uk}$$

$$k_{6} = 0.6 \text{ for } f_{uk} \leq 500 \text{ N / mm}^{2}$$

$$= 0.5 \text{ for } 500 \text{ N / mm}^{2} < f_{uk} \leq 1000 \text{ N / mm}^{2}$$



a)



Without lever arm

For fasteners with a ratio $h_{ef} / d < 5$ and a concrete compressive strength class < C20/25 the characteristic resistance $V_{Rk,s}^{0}$ should be multiplied by a factor of 0,8.

(2) The characteristic resistance of a fastener $V_{\text{Rk},s}$ accounting for ductility of the fastener in a group and including a possible grout layer with a thickness $t_{\text{grout}} \leq d/2$ is:

$$V_{\rm Rk,s} = k_7 \cdot V_{\rm Rk,s}^0 \tag{7.35}$$

where

for single fasteners $k_7 = 1$;

for fasteners in a group k_7 is given in the relevant European Technical Product Specification.

NOTE For fasteners in a group the factor k_7 for ductile steel can be assumed as $k_7 = 1$, for steel with a rupture elongation $A_5 \le 8\%$ a value $k_7 = 0.8$ can be used.

(3) If the conditions given in 6.2.2.3 (2) are fulfilled, the characteristic resistance of one fastener $V_{Rk,s}$ in uncracked concrete is:

$$V_{\text{Rk,s}} = \left(1 - 0,01 \cdot t_{\text{grout}}\right) \cdot k_7 \cdot V_{\text{Rk,s}}^0$$
(7.36)

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With lever arm

EN 1992-4 – Table 7.2
$$V_{\text{Ed}} \leq V_{\text{Rd},s} = \frac{V_{\text{Rk},s}}{\gamma_{\text{Ms}}}$$

M

 \sim

Standard anchor (threaded rod)



b)

Actually, not a shear check but: Linear interaction of bending moment and tensile force

Concrete pryout failure

No supplementary reinforcement:

- $V_{\text{Rk,cp}} = N_{\text{Rd,c}} \cdot k_8$ Concrete cone breakout × 2
- All anchors are assumed in tension in concrete cone breakout check



With supplementary reinforcement:

$$V_{\text{Rk,cp}} = 0,75 \cdot k_8 \cdot N_{\text{Rk,c}}$$

Concrete edge failure

Brittle failure \rightarrow Only anchors near the edge transfer shear load



d)



a)



 $V_{\rm Ed}$

 V_{E2}



Concrete edge failure

$$V_{\text{Ed}}^{g} \leq V_{\text{Rd,c}} = \frac{V_{\text{Rk,c}}}{\gamma_{\text{Mc}}}$$

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \frac{A_{c,V}}{A_{c,V}^{0}} \cdot \psi_{s,V} \cdot \psi_{h,V} \cdot \psi_{ec,V} \cdot \psi_{\alpha,V} \cdot \psi_{re,V}$$

$$V_{\text{Rk,c}}^{0} = k_{9} \cdot d_{\text{nom}}^{\alpha} \cdot l_{f}^{\beta} \cdot \sqrt{f_{ck}} \cdot c_{1}^{1.5}$$

$$k_{9} = 1,7 \text{ for cracked concrete}$$

$$= 2,4 \text{ for uncracked concrete}$$

$$\alpha = 0,1 \cdot \left(\frac{l_{f}}{c_{1}}\right)^{0.5} \quad \beta = 0,1 \cdot \left(\frac{d_{\text{nom}}}{c_{1}}\right)^{0.2} \quad l_{f} \leq h_{ef}$$

1.5 - 1.5 -

d)

Geometry of side surface

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,V}}}{A_{\text{c,V}}^{0}} \cdot \psi_{\text{s,V}} \cdot \psi_{\text{h,V}} \cdot \psi_{\text{ec,V}} \cdot \psi_{\alpha,V} \cdot \psi_{\text{re,V}}$$

reference projected area $A_{c,V}^0$

 $A_{c,V}^0 = 4,5c_1^2$



actual projected area $A_{c,V}$



Corner proximity

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,V}}}{A_{\text{c,V}}^{0}} \cdot \psi_{\text{s,V}} \psi_{\text{h,V}} \cdot \psi_{\text{ec,V}} \cdot \psi_{\alpha,V} \cdot \psi_{\text{re,V}}$$

disturbance of the distribution of stresses in the concrete due to further edges of the concrete member on the shear resistance

$$\psi_{s,V} = 0,7 + 0,3 \cdot \frac{c_2}{1,5 c_1} \le 1$$

Concrete pad thickness

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,V}}}{A_{\text{c,V}}^{0}} \cdot \psi_{\text{s,V}} \psi_{\text{h,V}} \cdot \psi_{\text{ec,V}} \cdot \psi_{\alpha,V} \cdot \psi_{\text{re,V}}$$

concrete edge resistance does not decrease proportionally to the member thickness as assumed by the ratio $\frac{A_{\rm c,V}}{A_{\rm c,V}^0}$

$$\psi_{h,V} = \left(\frac{1,5c_1}{h}\right)^{0,5} \ge 1$$



Load eccentricity

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,V}}}{A_{\text{c,V}}^{0}} \cdot \psi_{\text{s,V}} \cdot \psi_{\text{h,V}} \cdot \psi_{\text{ec,V}} \cdot \psi_{\alpha,V} \cdot \psi_{\text{re,V}}$$

group effect when different shear loads are acting on the individual fasteners of a group



Load eccentricity

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,V}}}{A_{\text{c,V}}^{0}} \cdot \psi_{\text{s,V}} \cdot \psi_{\text{h,V}} \cdot \psi_{\text{ec,V}} \cdot \psi_{\alpha,V} \cdot \psi_{\text{re,V}}$$

group effect when different shear loads are acting on the individual fasteners of a group



Reinforcement

$$V_{\text{Rk,c}} = V_{\text{Rk,c}}^{0} \cdot \frac{A_{\text{c,V}}}{A_{\text{c,V}}^{0}} \cdot \psi_{\text{s,V}} \cdot \psi_{\text{h,V}} \cdot \psi_{\text{ec,V}} \cdot \psi_{\alpha,V} \psi_{\text{re,V}}$$

effect of the reinforcement located on the edge

- $\psi_{\rm re,V} = 1,0$ $\psi_{\rm re,V} = 1,4$ without edge reinforcement or stirrups
 - cracked concrete with edge reinforcement and stirrups; $h_{\rm ef} \ge 2,5$ concrete cover of edge reinforcement



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Thin, narrow concrete pad



Supplementary reinforcement





Combined tension and shear



With reinforcement:

$$\left(\frac{N_{\rm Ed}}{N_{\rm Rd,i}}\right)^{k_{11}} + \left(\frac{V_{\rm Ed}}{V_{\rm Rd,i}}\right)^{k_{11}} \le 1 \qquad \qquad k_{11} = 2/3$$

Concrete checks

- Cracked concrete should be assumed unless proven otherwise
- EN 1992-4 and other anchorage codes are for short anchors, not much reinforced concrete
- If EN 1992-4 does not pass → use EN 1992-1-1 (strut and tie method)

Stand-off anchors





Stand-off anchors

- Bar elements beam theory
- Assumed circular cross-section reduced by threads
- Two plastic hinges may form



Stand-off anchors

- Steel checks
 - Bending
 - Shear
 - Tension



- Compression (incl. buckling)
- Linear interaction of loading
- Concrete checks



Column base – Shear

- Friction
- Anchors
- Shear lug
- No combination = safest
- Combination of friction and anchors
 - EN 1993-1-8
 - only under certain circumstances (FIB 58)
 - the thickness of the grout layer exceeds one-half the anchor diameter,
 - the anchorage capacity is governed by a near-edge condition,
 - the anchorage is intended to resist earthquake loads.







Anchors

Shear force taken by anchors



Column base – Shear Shear lug

Tensile forces in anchors – force equilibrium



Shear lug Steel check

- Beam theory:
 - simple, incorrect, safe
 - shear lug is short

 $V_{pl,Rd} = \frac{A_v \left(f_y / \sqrt{3} \right)}{\gamma_{M0}}$







$$\rho = \left(\frac{2V_{Ed}}{V_{pl,Rd}} - 1\right)^2 \quad (1 - \rho) \mathbf{f}_y \qquad \mathbf{M}_{pl,Rd} = \frac{W_{pl} \mathbf{f}_y}{\gamma_{M0}}$$

Shear lug Weld check



- simple, incorrect, safe
- shear lug is short
- Weld loaded by
 - shear $\rightarrow \tau_{ll}$
 - bending moment $\rightarrow \sigma_{\perp}, \tau_{\perp}$







Shear lug Concrete check



- Bearing: $V_{c,Rd} = A\sigma_{Rd,max}$ $\sigma_{Rd,max} \cong f_{cd}$
- Concrete edge failure:
 - missing in EC

 $V_b = 7\sqrt{f_c'} c_{a1}^{1.5}$

$$V_{cb,sl} = \frac{A_{Vc}}{A_{Vco}} \psi_{ec,V} \psi_{ed,V} \psi_{c,V} \psi_{h,V} V_b$$



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Thank you for your attention



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